



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

D130-727-111
Job Sheet 180918

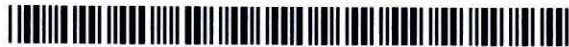


004478

Part No: D130-727-111

Job Qty: 2 ea

Part Name: Wearplate Installation, LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 7/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/20/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 18 2018
110	Packaging	2 pcs		7/20/18	0.00	0.00	Packaging1-1		JUL 18 2018
120	QC	2 pcs		7/20/18	0.00	0.00	QC4		JUL 18 2018
125	DC	2 pcs		7/20/18	0.00	0.00	DC		JUL 18 2018
130	Packaging	2 pcs		7/20/18	0.00	0.00	Packaging3-1		JUL 18 2018
140	QC21-FG	2 Ea		7/20/18	0.00	0.00	QC21		JUL 18 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D130-727-111 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D130-727-111 Location: FG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5465-1	Wearplate, LH	2 Ea (1 ea)	90-Start up Operation	7165822
D5465-2	Fwd Wearplate, RH	2 Ea (1 ea)	90-Start up Operation	7165823
D5478-1	AFT OEM Replacement Wearplate	4 Ea (2 ea)	90-Start up Operation	5004477

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5465-1	2	5	0
	D5465-2	2	5	0
	D5478-1	4	10	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description: _____ DART AEROSPACE 1270 Aberdeen Street Kentonbury, OH 46417 Tel: 1 613 632-6200 FAX: 1 613 632-6201 Email: sales@dartaero.com www.dartaero.com	DISPOSITION Part No. _____ Date: 07/18/18	DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 50%;">Water Jet ☐</td> <td style="width: 50%;">Engineering ☐</td> </tr> <tr> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Warehouse/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Supplier ☐</td> <td></td> </tr> </table> MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____	Water Jet ☐	Engineering ☐	Prod. Eng. Coord. ☐	Quality ☐	Warehouse/Store/Packaging ☐	Other ☐	Supplier ☐	
Water Jet ☐	Engineering ☐									
Prod. Eng. Coord. ☐	Quality ☐									
Warehouse/Store/Packaging ☐	Other ☐									
Supplier ☐										
Root Cause <table style="width: 100%;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>	Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	FAULT CATEGORY <table style="width: 100%;"> <tr> <td style="width: 33%;"> ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes </td> <td style="width: 33%;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width: 33%;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>		☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence			
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Change Record

PAGE 1 OF 1

Part Number: D130-727-111

Description: WEARPLATE INSTALLATION

[illegible]

4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

5.1 D350-727-XXX PARTS LIST (AS350/355 MODELS):

Qty -045	Qty -043	Qty -041	Qty -015	Qty -013	Qty -011	Part Number	Description
					X	D350-727-011	WEARPLATE KIT, STANDARD
				X		D350-727-013	WEARPLATE KIT, LONGER AFT WEARPLATE
			X			D350-727-015	WEARPLATE KIT, FULL LENGTH
		X				D350-727-041	WEARPLATE KIT, STANDARD WEARPLATE, LH/RH
	X					D350-727-043	WEARPLATE KIT, LONGER AFT WEARPLATE, LH/RH
X						D350-727-045	WEARPLATE KIT, FULL LENGTH, LH/RH
1	1	1	2	2	2	D3319-1	WEARPLATE
1			2			D3319-3	WEARPLATE
	1			2		D3319-5	WEARPLATE
		1			2	D3319-7	WEARPLATE

5.2 D130-727-XXX PARTS LIST (EC130 B4/T2 MODELS):

Qty -111	Qty -141	Qty -142	Part Number	Description
X			D130-727-111	WEARPLATE KIT
	X		D130-727-141	WEARPLATE KIT, LH
		X	D130-727-142	WEARPLATE KIT, RH
1	1		D5465-1	FORWARD WEARPLATE, LH
1		1	D5465-2	FORWARD WEARPLATE, RH
2	1	1	D5478-1	AFT WEARPLATE